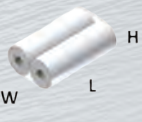
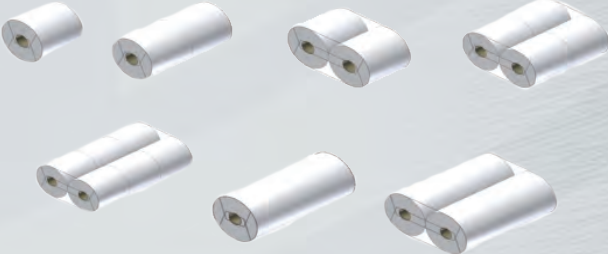
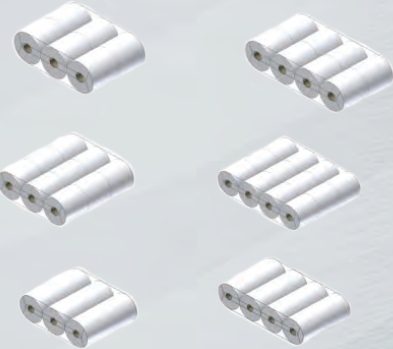




<b>TECHNICAL DATA</b>		
<b>BRT Roll Dimensions:</b>		
Diameter:	Min - 90mm (3.54"), Max - 140mm (5.5") **Single BRT diameter minimum is 100mm	
Cut length:	Min - 90mm (3.54"), Max - 115mm (4.52") **Single BRT cut length minimum is 100mm	
<b>HHT Roll Dimensions:</b>		
Diameter:	Min - 90mm (3.93"), Max - 175mm (6.89")	
Cut Length:	Min - 190 mm (7.48"), Max - 280 mm (11")	
<b>Package dimensions:</b>		
	Width (2 Lanes):	Min - 90mm (3.54"), Max - 330mm (13")
	4 Lane:	Min - 90mm (3.54"), Max - 600mm (23.6") *Optional
	Length:	Min - 90mm (3.54"), Max - 345mm (13.60")
	Height:	Min - 90mm (3.93"), Max - 140 mm (6.88") 175mm* -HHT
<b>Poly Reel Characteristic:</b>		
Width:	Max - 1400mm (55.12")	
Diameter:	Max - 610mm (24") Optional external unwind: 1200mm (47.25")	
Maximum sheet cut-off:	1000mm (39.37")	
Core diameter:	95 mm (3.74")	
Material:	18 - 40 micron ( 0.7 - 1.5 mil) Heat sealable polyethylene, density : 0.870 - 0.930 grs/cc	
Material(Optional):	Paper, MG or MF paper with basis weight of 14-17lb. <small>*Sufficient moisture content(5-6%) is recommended to avoid any tearing of wrap.</small>	
<b>Machine Speed:</b>		
Max Speed:	200 packs/min (Dependent upon package config.)	
<b>Changeover Time:</b>		
Pack to pack:	40 minutes (average)	
Poly reel:	5 minutes (average)	
<b>Power / Air Requirements:</b>		
	International Measurement	US Measurement
Air consumption:	284 NI/min	10 CFM
Air pressure:	5.52 bar	80 PSI
Main power*:	380 volt, 3 phase, 50 hertz	480 volt, 3 phase, 60 Hertz
Installed power*:	82 kVA	100 Amps
Control power:	24 VDC	24 VDC
Complete pack configurations  (examples)		
Optional pack configurations  (examples)		

\*Max speeds are guaranteed production speeds.

\*\*Main power requirements are subject to change based on country.

\*\*\*Soft rolls or low density rolls may not be able to achieve max speeds.

